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PTO/BB/01 (08-04)

DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION (37 CFR 1.63)	Attorney Docket Number	Hayes P23020
	First Named Inventor	MCKIBBEN, Kenneth D.
	COMPLETE IF KNOWN	
	Application Number	10/735,039
	Filing Date	December 12, 2003
<input type="checkbox"/> Declaration submitted with initial filing	Ad Unit	1725
<input checked="" type="checkbox"/> Declaration submitted after initial filing (amendment required)	Examiner Name	KERRS, Kevin P.

I hereby declare that:

Each inventor's residence, mailing address, and citizenship are as stated below next to their name.

I believe the inventor(s) named below to be the original and first inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

SHELL SAND CORE MACHINE

(Title of the invention)

the specification of which

☐ is attached hereto

OR

☒ was filed on (MM/DD/YYYY) **12/12/2003** as United States Application Number or PCT International Application Number **10/735,039** and was amended on (MM/DD/YYYY) (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT International filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 385(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) or any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?	
				YES	NO
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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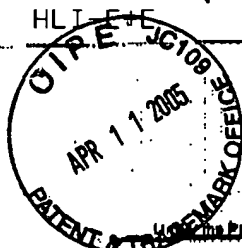
☐ Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/029 attached hereto.

(Page 1 of 2)

This collection of information is required by 35 U.S.C. 118 and 37 CFR 1.63. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 125 and 37 CFR 1.11 and 1.16. This collection is estimated to take 21 minutes to complete, including reviewing, preparing, and submitting the translated application form to the USPTO. Time will vary depending upon the individual case. Any comments on the burden of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1460, Alexandria, VA 22313-1460. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. Send To: Commissioner for Patents, P.O. Box 1460, Alexandria, VA 22313-1460.

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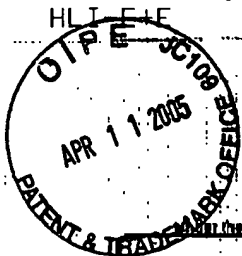


PTO/SBO1 (02-04)

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DECLARATION — Utility or Design Patent Application

Direct all correspondence to:	<input checked="" type="checkbox"/> The address associated with Customer Number	27100	OR	<input type="checkbox"/> Correspondence address below
Name VARNUM, RIDDERING, SCHMIDT & HOWLETT LLP				
Address P.O. BOX 152				
City GRAND RAPIDS	State MICHIGAN	ZIP 49501-0352		
Country USA	Telephone (616) 338-4000	Fax (616) 338-7000		
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that those statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that each willful false statement may constitute the validity of the application or any patent issued thereon.				
NAME OF SOLE OR FIRST INVENTOR: <input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name (first and middle (if any)) Kenneth D.			Family Name or Surname MCKISSEN	
Inventor's Signature <i>Kenneth D. McKissen</i>			Date 4/5/05	
Residence: City Defiance	State Ohio	Country USA	Citizenship USA	
Mailing Address 322 Chamrock Lane				
City Defiance	State Ohio	Zip 43512	Country USA	
NAME OF SECOND INVENTOR: <input type="checkbox"/> A petition has been filed for this unsigned inventor				
Given Name (first and middle (if any)) Alan			Family Name or Surname GOLD	
Inventor's Signature			Date	
Residence: City Tawas City	State Michigan	Country USA	Citizenship USA	
Mailing Address 1071 South Oak				
City Tawas City	State Michigan	Zip 49753	Country USA	
<input checked="" type="checkbox"/> Additional inventor or a legal representative are being named on the 1 supplemental sheet(s) PTO/SB-002 or 02LR attached hereto.				



PTO/SB/PSA (09-04)

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DECLARATION**ADDITIONAL INVENTOR(S)**

Supplemental Sheet

Page 2 of 3

Name of Additional Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name (first and middle if any)		Family Name or Surname	
Daniel D.		MINOR	
Inventor's Signature		Date	
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4030 Branch Road			
Mailing Address			
City	State	Zip	USA Country
Name of Additional Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name (first and middle if any)		Family Name or Surname	
Inventor's Signature		Date	
Residence: City	State	Country	Citizenship
Mailing Address			
City	State	Zip	Country
Name of Additional Inventor, if any:		<input type="checkbox"/> A petition has been filed for this unsigned inventor	
Given Name (first and middle if any)		Family Name or Surname	
Inventor's Signature		Date	
Residence: City	State	Country	Citizenship
Mailing Address			
City	State	Zip	Country

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